G00	Rapid traverse
G01	Linear interpolation
G02	Circular interpolation CW
G03	Circular interpolation CCW
G04	Dwell
G09	Exact stop
G10	Programmable data input
G20	Input in inch
G21	Input in mm
G22	Stored stroke check function on
G23	Stored stroke check function off
G27	Reference position return check
G28	Return to reference position
G32	Thread cutting
G40	Tool nose radius compensation cancel
G41	Tool nose radius compensation left
G42	Tool nose radius compensation right
G70	Finish machining cycle
G71	Turning cycle
G72	Facing cycle
G73	Pattern repeating cycle
G74	Peck drilling cycle
G75	Grooving cycle
G76	Threading cycle
G92	Coordinate system setting or max. spindle speed setting
G94	Feed Per Minute

G95	Feed Per Revolution
G96	Constant surface speed control
G97	Constant surface speed control cancel